

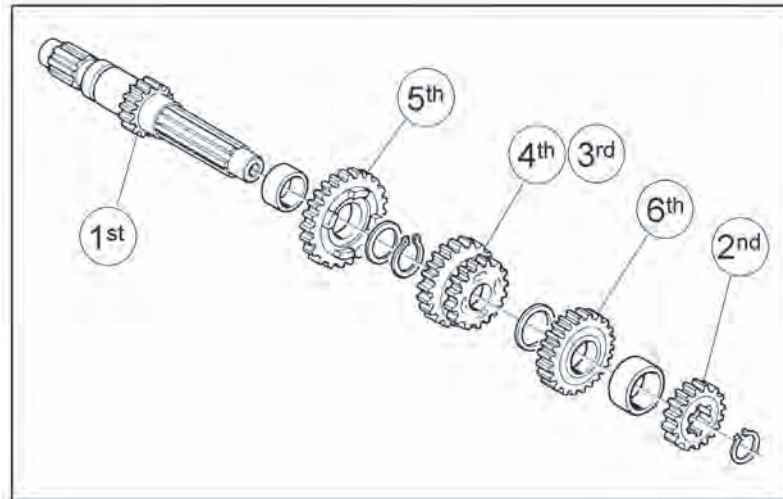


Reassembly of transmission

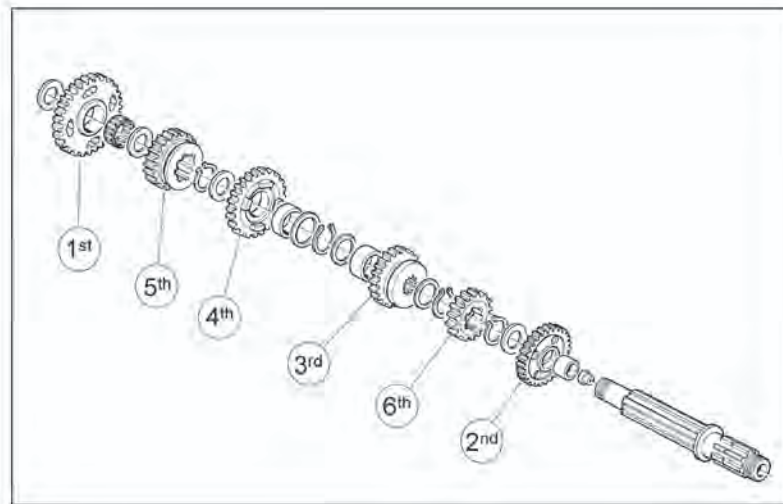
If the gear shafts have been disassembled, the following paragraphs show the reassembly sequence.

6 Speed transmission (TE, TXC, SMR)

Main shaft



Auxiliary shaft



Main shaft

Mount the bushing, the 5th gear on the bushing and after that the washer and the circlip. The washer should be between the gear and the circlip. Mount the 3rd-4th gear and after that, the washer. Mount 6th gear and the steel spacer. Mount 2nd gear and the circlip.

A: 5th gear engaged

B: 6th gear engaged

C: 6th gear aligned with shaft broaching

D: lubricate at the assembly with MOLYKOTE G-n plus

