



Reassembly of clutch (TE-TXC-TC; SMR 450-510)

Mount the washer (1), the bush (2) and the clutch housing (3).
 Mount the toothed washer (4), the hub (5), the tab washer (6) and the nut (7).
 Tighten the nut to the required torque (75 Nm-7,6 Kgm- 55 ft/lb; place an aluminium shim between the teeth of the primary drive gears, in order to prevent its rotation).
 Reassemble clutch discs (8) (mount the clutch plates starting with one of the lined driving discs followed by one of the driven discs; the last of the driving discs goes on last), clutch control cap (9), pressure plate (10) and springs (11).
 Tight the clutch springs screws (12) whilst following a cross-over pattern and in steps (8 Nm-0,8 Kgm- 5.8 ft/lb).
 Mount the clutch control rod (13).

